



KBS COATINGS
2502 Beech St. Ste. 100
Valparaiso, IN 46383

KBS RustSeal

Technical Information and Specifications

Type of coating: Single Component Moisture Curing Polymeric Isocyanate

Colors: Gloss Black, Satin Black, Silver, Grey, Oxide Red, Guardian Green, Off-White, and Clear.

Gloss: 80-100% depending on color.

Solids: 72-76% depending on color.

Flash Point: 103°F (40°C)

Viscosity: at 77°F (25°C) 320cps

VOC: Not more than 300gl

Minimum Recommended Dry film thickness: 3-5 mils (75-125um) this is normally achieved in 2-3 coats.

Coverage: On porous surfaces (like rust and corrosion) approximately 100 ft² per quart or 400 ft² per gallon (9.5m² per liter) at 2 mils (50um) thickness. Coverage will vary depending on surface profile, application method and film thickness.

Average Dry Times at 77°F (25°C) at 50% humidity: Touch dry 1-2 hours, Tack free 2-4 hours, Full cure after 24hrs.

Pot life: Pot life will depend on local humidity conditions and the length of time the coating is exposed to moisture. Providing the can is resealed well and only opened for limited periods at a time, the average life is approximately 1-2 months.

Solvent: Use only KBS #1 thinner. The use of other solvents can cause premature coating failure and or lost of adhesion.

Recoat times: 2-36 hrs depending on humidity.

Compatibility with other topcoats: RustSeal can be topcoated with any type of topcoat and primer systems including but not limited to Urethanes, Epoxies, Enamels, Fiberglass resins, Water based coatings, lacquers and two component automotive refinishing products.



General appearance and Characteristics: Smooth ceramic like finish with very high levels of flexibility and toughness. Strong resistance to impact, high temperature, abrasion and common aggressive chemicals including; Acids, Alkalis, Salts, Minerals, Solvents, Fuels and Hydraulic fluids.

Storage Requirements: Store in cool dry conditions away from direct sun light 41-95°F (5-35°C)

Container Availability: 8oz (236mls), Pint (475mls), Quart (946mls), Gallon (3.78L), 5 Gallon (18.9L), Drum 55 Gallon (208L)

Performance Characteristics: Salt water resistance ASTM B-117 at 95°F (35°C) at 5% salt water for 2000 hrs - No noticeable change.

Results of contact spot testing of RustSeal with various common materials.

RustSeal applied to steel Q panels at 4 mil (100um) film thickness and placed in continuous contact with the following materials for 168 Hr (7days).

Product	Time	Result
Sodium Hydroxide 10%	168Hr	Some discoloration, coating intact
Sulphuric Acid 20%	168Hr	Some discoloration, coating intact
Hydrochloric Acid 40%	168Hr	No noticeable change
Phosphoric Acid 20%	168Hr	No noticeable change
Ammonium Chloride (Fertilizer)	168Hr	No noticeable change
Brake fluid	168Hr	No noticeable change
MEK (Strong Solvent)	168Hr	No noticeable change
93 octane Fuel	168Hr	No noticeable change
Xylene	168Hr	No noticeable change
Hydraulic fluid	168Hr	No noticeable change
Diesel	168Hr	No noticeable change

Information contained herein is to our knowledge true and accurate, but all recommendations or suggestions are made with out guarantee. Since their application lies outside our control, we cannot accept any liability for the results. User shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.