



FUSION SELF-ETCHING PRIMER

DIRECTIONS & APPLICATION INFORMATION



KBS Fusion is an all-purpose self-etching-primer ideal for promoting adhesion between multiple surface coatings (including applications of KBS BlackTop, KBS DiaomdFinish or other topcoats and primers over cured KBS RustSeal) in addition to priming bare metals such as steel, brass, aluminum, and most hard plastics.

To achieve expert results, please take the time to carefully read and understand the following directions before you begin your restoration project. If you have any remaining questions or concerns, please call us toll-free for technical assistance.

ALWAYS WORK IN A WELL-VENTILATED AREA. A NIOSH/MSHA APPROVED AIR SUPPLIED RESPIRATOR IS RECOMMENDED. ALWAYS WEAR PROTECTIVE GLOVES AND EYEWEAR.

DIRECTIONS:

- Recommended temp application range is 60-90°F (16-35°C).
- Clean & dry all surfaces to be etched or primed. KBS AquaKlean, a water-based cleaner/degreaser, is recommended if cleaning is required.
- For applications over a freshly coated KBS RustSeal surface (a coating that is less than 6 hours old and dry-to-touch), no surface prep is required. Apply a single covering coat.
- For applications over a fully cured KBS RustSeal surface, first deglaze surface with 320 grit sandpaper (or similar) then apply a single covering coat.
- For bare metal surfaces, prepare with 320 grit sandpaper (or similar) or prep with KBS RustBlast before applying a single covering coat.
- KBS Fusion may be applied by brush, roller or sprayer. Thinning is not usually required, however, KBS #1 Thinner may be used if needed.
- For brush, roller or sprayer applications, stir can well before and during use.
- For aerosol application, shake can until mixing ball moves freely for a minimum of one minute. Hold nozzle 10-14 inches (25-32cm) from surface to be coated.
- Allow 20-30 mins. for KBS Fusion to dry before applying KBS BlackTop or another topcoat or primer.

CLEAN UP:

KBS # 1 Thinner is ideal for clean up. Fusion must be cleaned up before it dries. Always wear protective gloves to avoid skin contact and temporary staining.

Please follow all warning and caution notices.

CAUTION: CONTAINS PETROLEUM DISTILLATES AND ISOCYANATES. KEEP AWAY FROM HEAT, SPARKS, AND FLAME. USE ONLY WITH ADEQUATE VENTILATION. TO AVOID BREATHING VAPORS OR SPRAY MIST, OPEN WINDOWS AND DOORS, OR USE OTHER MEANS TO ENSURE FRESH AIR ENTRY DURING APPLICATION AND DRYING. IF YOU EXPERIENCE EYE WATERING, HEADACHES, OR DIZZINESS, INCREASE FRESH AIR, WEAR RESPIRATORY PROTECTION (NIOSH/MSHA TC 23C OR EQUIVALENT) OR LEAVE THE AREA. SAFETY GLASSES AND PROTECTIVE GLOVES ARE RECOMMENDED DURING APPLICATION AND CLEAN UP. AVOID CONTACT WITH EYES, SKIN, AND CLOTHING. CLOSE CONTAINER IMMEDIATELY AFTER EACH USE. KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP CLOSURES TIGHT AND UPRIGHT TO PREVENT LEAKAGE. IN CASE OF SPILLAGE, ABSORB AND DISPOSE OF IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS.

THIS COATING IS INTENDED TO BE USED UNDER THE FOLLOWING CONDITIONS; AUTOMOTIVE AND INDUSTRIAL USE, VOC 689 (5.79 lb/gal)
Hazardous ingredients DIMETHYL ETHER TWA 766 mg/m³ STEL 958 mg/m³ • XYLENE TWA 220 mg/m³ STEL 441 mg/m³ • 1-METHOXY-2-PROPANOL TWA 375 mg/m³ STEL 560 mg/m³ • ISOBUTANOL TWA 154 mg/m³ STEL 231 mg/m³ • BUTAN-1-OL TWA 310 mg/m³ STEL 154 mg/m³

FIRST AID: IN CASE OF SKIN CONTACT, REMOVE IMMEDIATELY BEFORE DRYING. IN CASE OF CONTACT WITH EYES, FLUSH THOROUGHLY WITH WATER FOR AT LEAST 15 MINUTES AND SEEK IMMEDIATE MEDICAL ATTENTION. IF YOU ARE EXPOSED TO A HIGH CONCENTRATION OF VAPORS OR YOU EXPERIENCE DIFFICULTY BREATHING, LEAVE THE AREA TO OBTAIN FRESH AIR. IF BREATHING DIFFICULTIES CONTINUE, SEEK MEDICAL ATTENTION. IF SWALLOWED, CALL A PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING. HARMFUL OR FATAL IF SWALLOWED.

NOTICE: REPORTS HAVE ASSOCIATED REPEATED AND PROLONGED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN OR NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

Warning: Flammable! CAUTION: KEEP OUT OF REACH OF CHILDREN.
Information contained herein is to our knowledge true and accurate, but all recommendations or suggestions are made without guarantee. Since application lies outside our control, we cannot accept any liability for the results. User shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

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