



KBS PREMIUM BODY FILLER

TDS/DIRECTIONS & APPLICATION INFORMATION

**KBS PREMIUM
BODY
FILLER**

KBS Premium Body Filler is polyester reinforced and designed for light filling and finishing. KBS Premium Body Filler features a smooth formula that facilitates excellent spreading, reducing sanding time and eliminating the need for finishing glaze. KBS Premium Body Filler is lightweight and fast drying.

To achieve expert results, please take the time to carefully read and understand the following directions before you begin your restoration project. If you have any remaining questions or concerns, please call us for technical assistance - 219-263-0073.

ALWAYS WORK IN A WELL-VENTILATED AREA. A NIOSH/MSHA APPROVED AIR SUPPLIED RESPIRATOR IS RECOMMENDED. ALWAYS WEAR PROTECTIVE GLOVES AND EYEWEAR.

SUITABLE SURFACES:

KBS Premium Body Filler may be applied on KBS 2K DTM Build Primer, steel, electrozinc-coated, galvanized, aluminum or polyester surfaces. Do not apply on thermoplastic finishes and Wash Primers.

PREPARATION:

Do not apply if surface temperature is below 45°F (7°C) or above 110°F (43°C), or if the surface temperature is within 5°F of the dew point. At a minimum, the surface should be clean of all grease, dirt, oil, rust, and foreign material which would be detrimental to proper adhesion and desired performance of the coating system being applied.

Clean off any loose debris, grease, oil, gasoline, rust, or dirt from surface. KBS Klean is the ideal surface prep. Sand with P40 to P80 as needed.

Please be sure after you rinse the surface and be sure the surface is 100% dry.

DIRECTIONS:

On a clean mixing surface, measure 100 parts base. Add 2-3 parts activator.

Mix the KBS Premium Body Filler to a uniform color. Spread on the mixing surface, being sure to break any air bubbles that were introduced during mixing.

Apply a thin layer of KBS Premium Body Filler using steady pressure to ensure maximum adhesion being sure to "wet out" the surface completely. Apply additional filler in layers, building up the damaged area higher than the surrounding surface. Maximum KBS Premium Body Filler thickness should not exceed 1/4 inch. Allow curing time of 30 minutes.

Sand the filler with this sequence: P40, P80, P180.

Note: If more filler is needed blow off with clean dry compressed air.

CLEAN UP:

Clean up with a KBS #1 Thinner or lacquer thinner before the it hardens. Wear protective gloves to avoid skin contact.

STORAGE:

Store the product in a ventilated place far from direct exposure to sunlight. Keep between 40°F and 90°F.

Please remember these instructions are general guidelines only and do not cover every application and environment. If you remain unsure as how to proceed, refer to product instruction sheet, our website:

KBS-Coatings.com, or call for technical advice at **1-219-263-0073**.

Please follow all warning and caution notices. See SDS for additional information.

MADE IN THE USA.

Information contained herein is to our knowledge true and accurate, but all recommendations or suggestions are made without guarantee. Since application lies outside our control, we cannot accept any liability for the results. User shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

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KBS ONLINE INSTRUCTIONAL VIDEOS

VIEW APPLICATION VIDEOS

AVAILABLE ON KBS-COATINGS.COM

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